**SERVICE BULLETIN**

SB No. 84 Issue No. 1

TITLE

INSPECTION OF RIB 2 LOWER FLANGE BOND TO WING SKIN

CLASSIFICATION

This Service Bulletin has been classified as Mandatory by CAA

COMPLIANCE

Inspection required by August 31st 1995

APPLICABILITY: T67M260 and T67M260-T3A

INTRODUCTION:

It is possible that the bond between Rib 2 lower flange and inner wing skin is not satisfactory.

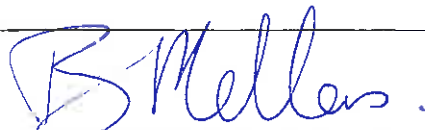
ACTION

1. Referring to Fig. 1, over area indicated, determine integrity of bond by applying tap test and listening for tonal changes which indicate voids. (This should be only carried out by persons with composite bonding experience.)
2. If bond is found to be satisfactory annotate in Logbook "S.B. 84 complied with".
3. If bond is suspect or found to be de-bonded inform SAL Product Support Department quoting Works/Construction/Serial Number of affected aircraft. Rectify in accordance with (Mod M678) Repair Drawing T67G-03-049 before further flight.
4. On completion of repair annotate logbook "Mod M678 incorporated".

For Repair Drawing T67G-03-049 "Repair to Rib 2 Flange to Lower Skin Bond". contact SAL Product Support Department.

ISSUED
27 JUL 1995

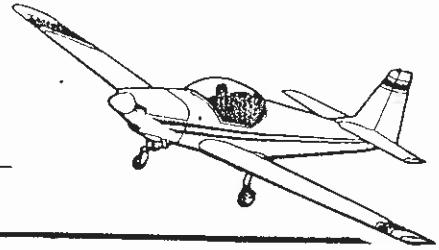
ISSUED BY:



Date 27-7-95

for and on behalf of **SLINGSBY AVIATION LIMITED**
Kirkbymoorside, York YO6 6EZ England Tel 0751 32474 Telex 57597

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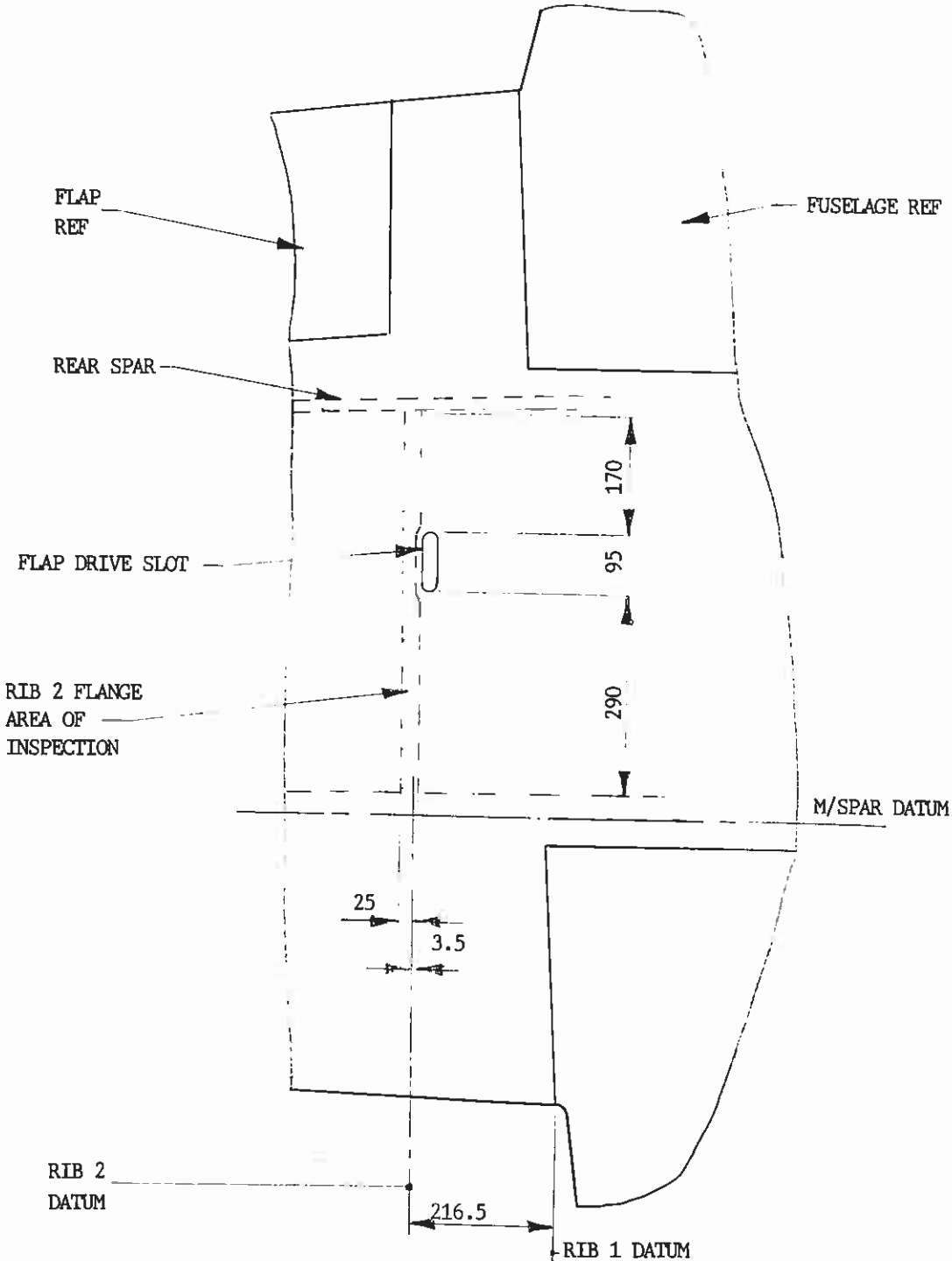


FIG 1
LOWER SURFACE PORT WING
STBD SIMILAR

Approved:

B. Miller

Date: 27-7-95

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