

SERVICE BULLETIN

SB No. 101 Issue No. 1

TITLE INSPECTION AND REPLACEMENT OF FLAP TORQUE TUBE BEARING AT RIB 2

CLASSIFICATION

This Service Bulletin has been classified as Recommended by SAL

COMPLIANCE

Within next 50 hours.

APPLICABILITY:

T67B, T67C Series, T67M, T67M-MkII (Pre Mod M519) and T67M200.

INTRODUCTION:

A case has been reported of the flap operating torque tube outboard pivot bearing on Rib 2 having become loose.

ACTION

1. Gain access to Rib 1 and remove flap torque tube.
2. Inspect bearing for retention in mounting plate. Should be .5mm max protrusion. Check by pushing on bearing. If in doubt remove bearing plate from rib and check retention, See Section 'AA', Page 2.
3. If retention unsatisfactory, remove both port and starboard bearing plates T67B-20-211 and replace with Part No. T67G-20-201.
4. On completion of Service Bulletin, annotate in logbook SB 101 complied with. Mod M519 invoked.

For bearing plate T67G-20-201 contact SAL Product Support Department.

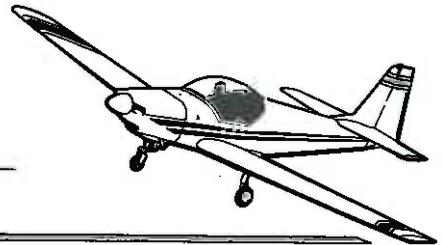
ISSUED
 22 APR 1996

ISSUED BY:


Date 18-4-96

 for and on behalf of **SLINGSBY AVIATION LIMITED**
 Kirkbymoorside, York YO6 6EZ, England. Tel 0751 32474 Telex 57597

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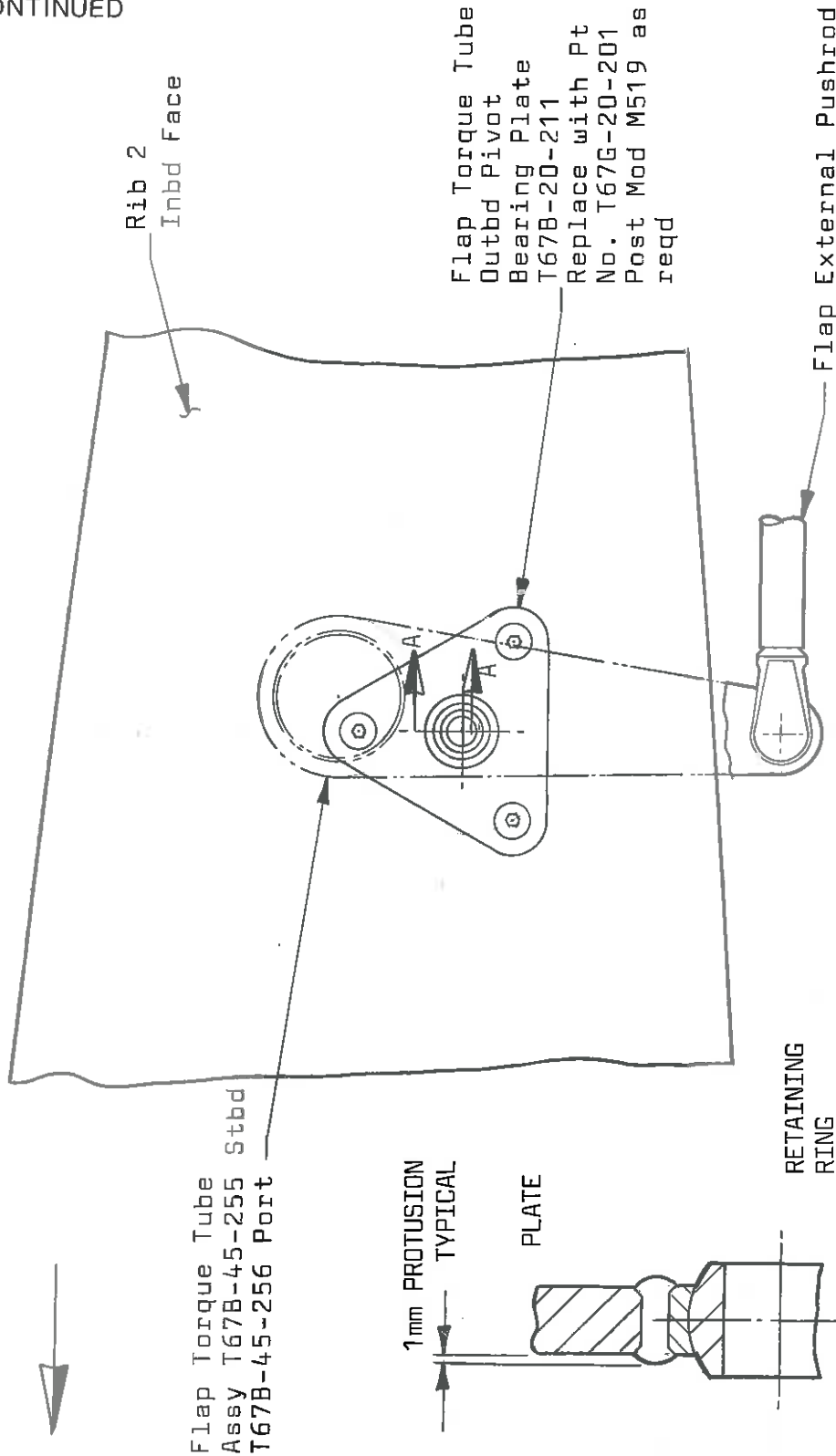


Fig 1
View looking Outbd onto Stbd Wing
Rib 2. Port similar

RETAINING RING
BEARING
SECTION A-A
SHOWING CORRECT BEARING RETENTION
SCALE 2:1

Flap Torque Tube Assy T67B-45-255 Stbd T67B-45-256 Port

1mm PROTRUSION TYPICAL

PLATE

RETAINING RING

Flap Torque Tube Outbd Pivot Bearing Plate T67B-20-211 Replace with Pt No. T67G-20-201 Post Mod M519 as reqd

Rib 2 Inbd Face

Flap External Pushrod

Approved:

B. Miller

Date: 18-4-96

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