

SERVICE BULLETIN MITTI

SB No. 010

Issue No.

TITLE Inspection of Tailplane Attachment Bolts - T67 Aircraft

CAA Mandatory CLASSIFICATION

Inspection A - to be carried out before next flight and at 50 COMPLIANCE

hour inspections.

Inspection R - to be carried out at each daily inspection.

1. APPLICABILITY:

All T67B and T67M aircraft.

2. INTRODUCTION:

- The tailplane of the aircraft is attached to the aircraft by 4 bolts acting in double shear. The bolts screw into Kaylock stiffnuts and are assembled with Loctite.
- 2.2 During a recent inspection it was found that one of the front 2 tailplane mounting bolts was missing, and the other was loose.

3. ACTION:

Inspection (A)

- 3.1 Remove white plastic patch from front tailplane mounting bolt access holes.
- 3.2 Check that all 4 mounting bolts are present and apply a test tightening torque of 35 in-1b.

If any movement is detected then remove the bolt, retreat with Loctite 242 Nutlock, and refit the bolt with the normal torque of 50-60 in-1b.

Inspection (B)

Check visually that all 4 mounting bolts are present and appear undisturbed.

ISSUED BY:

29.8.85 Date

for and on behalf of SLINGSBY AVIATION PLC

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